

# Plastic Injection Toy Mould for kids

## Mold Details

Product Name	Plastic Injection Toy Mould for kids
Place of Origin	Shenzhen, China (Mainland)
Brand Name	ABIS
Shaping Mode	Plastic Injection Mould
Product Material	ABS,PEM,PA,PS,PVC,PP, PE,ETC
Product Color	White,Black,Red,Yellow,Blue etc
Cavity	1 Cavity
Mold Life	50,000 to 1,000,000 shots
Mould Base	LKM,HASCO,DME

Mould Steel	NAK80,2738,2316,H13,718,S136,S136H ...
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### **Company profile:**

ABIS was founded in Shenzhen China, adjacent to Hong Kong, in 1996, has its own factory of 12,000 square meters.

With the advanced facilities from Germany, Swiss and Japan, and a highly experienced design and engineering team, ABIS builds multi-cavity molds to exacting tolerances, providing the critical structural foundation for leading manufacturing companies to produce high precision mold.

Servicing various markets including Automotive & Aviation, Household & Industrial, Electronics & Telecommunications, Medical & Healthcare, OA equipment, Consumer Packaging , Personal care, and Sports, ABIS helps clients optimize productivity and minimize manufacturing costs, strengthening the ability of OEM to compete effectively on a global basis.

Our highly skilled journeyman tool makers have been developing and passing down the intricate knowledge required to build tolerance critical tooling. Offering high-precision mold-making, molding capabilities coupled with expert design / engineering has helped position ABIS as the premier, full-service, plastic injection molder / mold-maker in China.

ABIS applies advanced software for mold design-Auto CAD, UG, Solid works and ProE etc. So far, ABIS has received the "ISO 9001" ,"ROHS" green, SGS certificate.



**Exhibition:**

**Electronic Products**



**Industrial Products**



**Household Products**



**Plastic Toy**



**Our Service :**

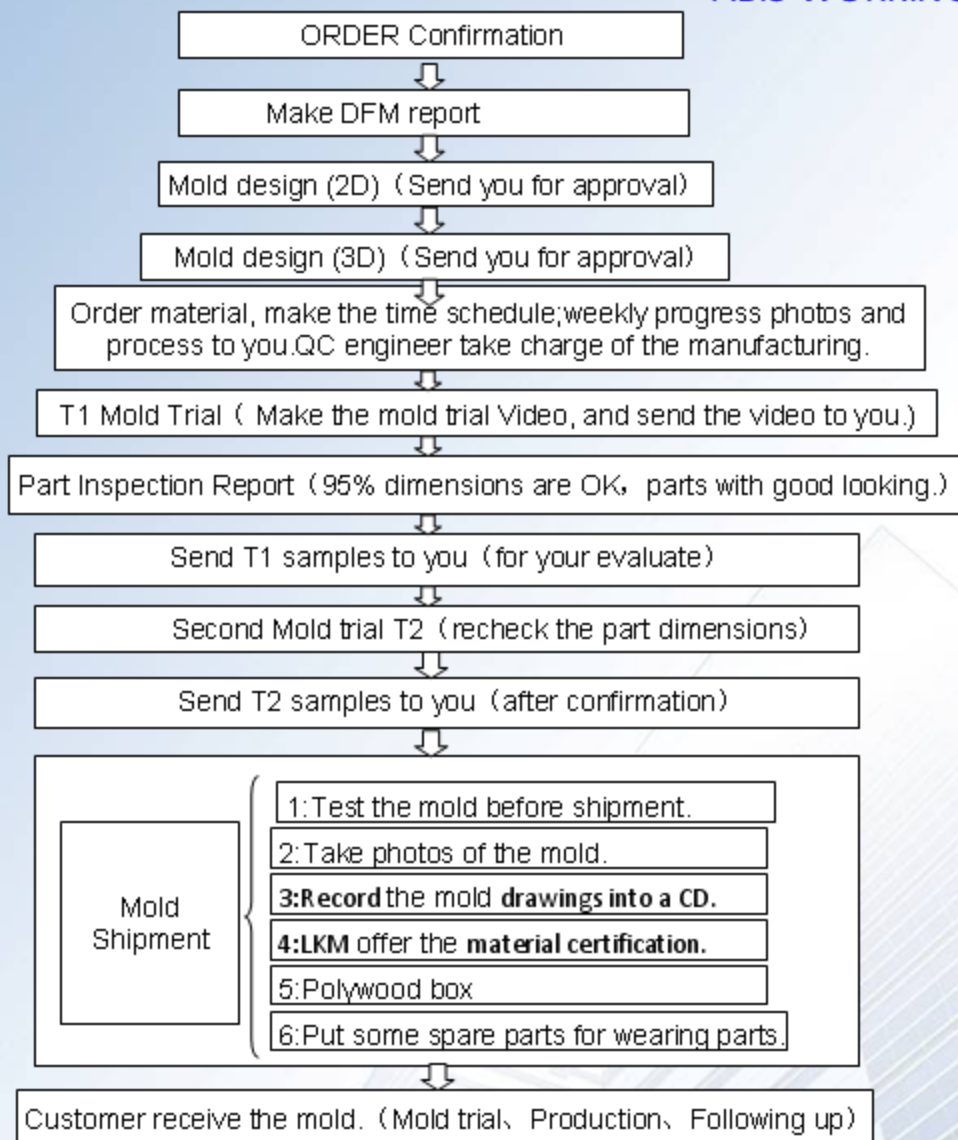
Mold Services

Fast Prototype Service

	Mold Design
	Plastic Injection Molding Making
	Assembly
	Silk Print and Pad Print
ODM & OEM services	Print your own logo, company name, artwork on the product or package, etc.
7/24 hours service	Any questions can contact us at any time, we will reply you asap.

**Custom Plastic Mould making process :**

## ABIS WORKING PROCESS



## Detailed description of Custom Plastic Mould:

Cavity/Core

Material: 718H, P20, NAK80, 2316, 2738, DIN2344, H13 and available

Product

Material:ABS,PC,PP,PVC,POM,PMMA,PS,PE,PET,RUBBER Silicone,PA,PBT,PEI,etc

Base : LKM or by requested

Structure: Double Color injection mold,Solid Mold,Insert Mold,Mold with Slide,Mold with Lifter

Runner System: Hot runner,Cold runner

Cavity: Single cavity,multi cavity by requested

Finish : Corrosion word,Mirror finish,Brushed

Mold standard: HASCO,DME,MISUMI, or by requested etc

Software: STEP and X-T,UG,pro-E

Tolerance: +-0.05mm

Design time: 5-7 day

Sample time: 1 week

Production time:3-5 weeks,depends on mold structure

Main

technique: Milling,Grinding,EDM,Wire-cutting,Engraving,CNC etc

Longevity:0.5-1 million shots

Packing:Wooden case,PE,or by requested

**Our certificate:**



# Certificate

Certificate No.: 11417S21426R0M

This is to certify that the Occupational Health and Safety Management System of  
**SHENZHEN ABIS PRECISION HARDWARE  
PLASTIC CO., LTD.**

Unified Social Credit Code: 91440300553884491N

Registered/Production Office Address: Yingshi Industrial District B Building No. 102, Shaheji Village,  
Longgang Community, Longgang Street, Longgang District, Shenzhen,  
Guangdong Province, China

Sales Address: Yingshi Industrial District C Building 1/F, Shaheji Village, Longgang Community, Longgang  
Street, Longgang District, Shenzhen, Guangdong Province, China

Has been audited to conform to the following Occupational Health and Safety  
Management System standard

**GB/T 28001-2011 idt OHSAS 18001:2007**

This Occupational Health and Safety Management System is valid for the  
**Development and production of plastic mould; sales of  
plastic parts and related Occupational health and safety  
management activities of involved sites**

Initial issuance: May 8, 2017

Date of issue: May 15, 2017

Date of expiry: May 15, 2020

Issued by: *Wei Fangyue*



Beijing East Alltech Certification Center Co., Ltd.



The certificate will remain valid only if the certified organization keeps its certificate valid or update certificate and is subject to the regular audits of the certificate. The information of this certificate is available at EACC website <http://www.eacc.com.cn> and CNAS website <http://www.cnas.cn>.

EACC address: #100, No. 111 Building, No. 17 (Shangyuan Road), Jiaoye Village & Technology Industrial Park, Longgang, Shenzhen

The 1<sup>st</sup>  
Supervision  
Certificate  
Mark

The 2<sup>nd</sup>  
Supervision  
Certificate  
Mark

The 3<sup>rd</sup>  
Supervision  
Certificate  
Mark



BEIJING HANGXIE CERTIFICATION CENTER CO.,LTD.  
**QUALITY MANAGEMENT SYSTEM  
CERTIFICATION**

**ABIS MOLD TECHNOLOGY(HK)CO.,LTD**

Organization Code: 2538849-1

No.107, Building B, Ying Kaili Industry Area, Longgang District, Shenzhen, China. PC: 518111

*is in conformity with*

**GB/T19001-2008 (ISO9001:2008)**

*This certificate is covering the following product scope*

**Plastic Mold Development and Manufacturing; Plastic Products Production**

**(Not Include the Products With Administrative Licensing )**

Registration No. 03415Q20263R0M

The Duration of Validity Feb . 10, 2015—Feb . 09, 2018



General Manager

BEIJING HANGXIE  
CERTIFICATION CENTER CO.,LTD.

After this certificate is issued, there should be at least 2 surveillance audits within the 3 year period of validity, the current validity of the certificate can be checked on [www.china-cncas.com](http://www.china-cncas.com). The certificate information is available on the official website of the National Certification and Accreditation Administration ([www.cnca.gov.cn](http://www.cnca.gov.cn)). It is also available by scanning the two dimensional code at the bottom-right corner.



Address : NO.7 Jingchen Road,Chaoyang District,Beijing,China.



**ABIS Mould packaging :**



## **FAQ:**

**Q: Are you trading company or manufacturer ?**

A: We are factory.

**Q: Do you build hot runner molds ?**

A: Yes , we build hot runner molds and are familiar with different systems such as D-M-E, Moldmaster , Yudo , HUSKY ,HASCO ,Synventive and so on . The manifold used for your mold is selected to satisfy your demand .

**Q: How long is your delivery time?**

A: Generally it is 30-60 days, it is according to quantity.

**Q: How to send sample ?**

A: The quotation we offer to you including the cost of sample delivery . We send sample by DHL , UPS , TNT or EMS .

**Q: Do you have after service on mould ?**

A: Yes . ABIS offer our customer after-sale service of prompt delivery of spare parts . We have powerful support on network contact ,We can provide technique service to

you by SKYPE , WHATSAPP , WHATCHAT , QQ at any  
time .